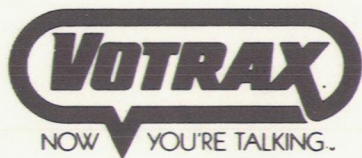


Reprinted with permission from .....



---

**PHONETIC  
SPEECH  
DICTIONARY  
for the  
SC-01  
SPEECH  
SYNTHESIZER**

---



---

MICROMINT INC. 561 Willow Avenue, Cedarhurst, NY 11516

## INTRODUCTION

VOTRAX<sup>®</sup> Speech Synthesis Technology produces each of the 45 basic speech sounds, called phonemes. This handy dictionary gives you quick access to the VOTRAX<sup>®</sup> phoneme sequences used to create approximately 1400 words. Because VOTRAX<sup>®</sup> speech synthesis uses these basic phonetic sounds, you may program virtually any word in the English language by learning to use and combine the various phoneme codes.

This dictionary is intended for use with the SC-01 Speech Synthesizer. It can also serve as a guide for programming any product containing a VOTRAX<sup>®</sup> synthesizer.

## GENERAL DESCRIPTION OF THE SC-01 CHIP

The SC-01 Speech Synthesizer is a completely self-contained solid state device. This single chip phonetically synthesizes continuous speech, of unlimited vocabulary, from low data rate inputs.

Speech is synthesized by combining phonemes (the building blocks of speech) in the appropriate sequence. The SC-01 Speech Synthesizer contains 64 different phonemes which are accessed by a 6-bit code. It is the proper sequential combination of these phoneme codes that creates continuous speech.

## PHONEME DESCRIPTION

**Table 1** lists the 64 phonemes produced by the SC-01. Each sound is represented by its VOTRAX<sup>®</sup> phoneme code and is accompanied by its phoneme symbol and an example. The underlined segments of the example word demonstrate the phoneme use, i.e., sound to be pronounced.

**Table 2** provides the phoneme sequences used to produce vowels in the group called diphthongs, (2 vowel sounds in sequence, identified as a single sound, e.g., the long "i" vowel).

### WEIGHT - ZULU

weight	(use "wait" program)
went	W, EH1, EH3, N, T
west	W, EH1, EH3, S, T
wet	W, EH1, EH3, T
what	W, UH3, UH1, T
wheel	W, E1, Y, L
when	W, EH1, EH3, N
where	W, EH3, A2, EH3, R
which	W, I1, I3, T, CH
while	W, AH1, EH3, I1, UH3, L
whiskey	W, I1, I3, S, K, AY, Y
white	W, UH3, AH2, Y, T
who	H, IU, U1, U1
whole	(use "hole" program)
why	(use "Y" program)
will	W, I1, I3, L
window	W, I1, N, D, O1, U1
winter	W, I1, I3, N, T, ER
wire	W, AH1, EH3, AY, R
with	W, I1, I3, TH
withdraw	W, I1, I3, TH, D, R, AW
without	W, I1, I3, TH, UH2, AH2, U1, T
won	(use "one" program)
word	W, ER, R, D
work	W, ER, R, K
write	(use "right" program)
wrong	R, AW, NG
X	EH1, EH2, K, PAO, S
x-ray	EH1, EH2, K, PAO, S, R, A1, I3, Y
Y	W, AH1, EH3, I3, Y
yankee	Y1, AE1, EH3, NG, K, E1, Y
yard	Y1, AH1, R, D
year	Y1, AY, I3, R
yellow	Y1, EH1, EH3, L, O1, U1
yes	Y1, EH3, EH1, S
yesterday	Y1, EH3, EH1, S, T, ER, D, A1, I3, Y
yet	Y1, EH1, EH3, T
you	(use "U" program)
your	Y, O2, O2, R
you're	(use "your" program)
Z	Z, E1, Y
zap	Z, AE1, EH3, P
zero	Z, AY, I1, R, O1, U1
zone	Z, O1, U1, N
zulu	Z, IU, U1, L, IU, U1

### PREFIXES

Prefixes	
con...	K, UH1, N
dis...	D, I1, S
en...	EH1, N
in...	I1, N
non...	N, AH1, UH3, N
pre...	P, R, E1
re...	R, E1
un...	UH1, N
Suffixes	
...d	D
...ed	I2, D
...er	ER
...es	I2, Z
...ful	F, UH3, L
...ing	I2, NG
...less	L, EH2, S
...ly	L, Y
...ment	M, EH3, N, T
...ness	N, EH3, S
...s	S
...t (...ed)	T
...tion (...sion)	SH, UH3, N
...teen	T, E1, Y, N
...ward	W, ER, D
...y	Y
...z (...es)	Z

TABLE - WEIGH

T	T, E1, AY, Y	travel	T, R, AE1, EH3, V, UH3, L
table	T, A1, Y, B, UH3, L	triangle	T, R, AH1, I3, AE1, EH3, NG, G, UH3, L
tail	(use "tale" program)	trouble	T, R, UH3, UH1, B, UH3, L
tale	T, A1, Y, UH3, L	truck	T, R, UH1, UH2, K
talk	T, AW, K	true	T, R, IU, U1, U1
tangent	T, AE1, EH3, N, D, J, EH3, N, T	trust	T, R, UH1, UH2, S, T
target	T, AH1, UH3, R, G, I2, T	try	T, R, AH1, EH3, I3, Y
tea	(use "T" program)	tuesday	T, IU, U1, U1, Z, D, A1, Y
team	T, E1, Y, M	tune	T, IU, U1, U1, N
technical	T, EH1, EH3, K, N, I3, K, UH3, L	turn	T, ER, R, N
tee	(use "T" program)	twelve	T, W, EH1, EH3, UH3, L, V
temperature	T, EH1, EH3, M, P, ER, UH1, T, CH, ER	twenty	T, W, EH1, EH3, N, T, Y
ten	T, EH1, EH3, N	two	T, IU, U1, U1
terminal	T, ER, M, EH3, N, UH2, L	type	T, UH3, AH2, Y, P
test	T, EH1, EH3, S, T	U	Y1, IU, U1, U1
than	THV, EH1, EH3, N	ultra	UH3, UH2, L, T, R, UH1
the	THV, UH1, UH3	under	UH2, UH2, N, D, ER
then	(use "than" program)	uniform	Y1, IU, U1, N, I3, F, O1, R, M
theory	TH, AY, I2, R, Y	until	UH2, UH2, N, T, I1, I3, L
thin	TH, I1, I3, N	up	UH1, UH2, P
thing	TH, I1, I3, NG	urgent	R, R, D, J, I3, N, T
think	TH, I1, I3, NG, K	us	UH1, UH2, S
third	TH, ER, R, D	use	Y1, IU, U1, U1, Z
thirteen	TH, ER, T, T, E1, Y, N	use-2	Y1, IU, U1, S
thirty	TH, ER, R, D, Y	V	V, E1, AY, Y
thousand	TH, AH1, UH3, U1, Z, EH3, N, D	vacant	V, A1, Y, K, EH3, N, T
three	TH, R, E1, Y	valid	V, AE1, UH3, L, I1, D
threw	(use "through" program)	vary	(use "very" program)
through	TH, R, IU, U1	value	V, AE1, EH3, L, Y1, IU, U1
thursday	TH, ER, R, Z, D, A1, I3, Y	vendor	V, EH1, EH3, N, D, ER
ticket	T, I1, I3, K, EH3, T	vent	V, EH1, EH3, N, T
till	T, I1, I3, L	verify	V, EH1, R, I3, F, AH1, EH3, Y
time	T, AH1, EH3, Y, M	very	V, EH1, R, Y
tire	T, AH1, EH3, AY, R	via	V, E1, AY, UH2, UH3
title	T, UH3, AH2, Y, T, UH3, L	victor	V, I1, I3, K, T, ER
to	(use "two" program)	voice	V, O1, UH3, I3, AY, S
today	T, U1, D, A1, I3, Y	void	V, O1, UH3, I3, AY, D
toilet	T, O1, EH3, I3, L, I3, T	volt	V, O2, O2, L, T
toll	T, O2, O2, OO1, L	volume	V, AH1, UH3, L, Y1, IU, U1, M
tomorrow	T, U1, M, AH1, R, O1, U1	W	D, UH1, B, UH3, L, Y1, IU, U1
ton	T, UH1, UH2, N, N	wage	W, A1, AY, Y, D, J
tone	T, O1, U1, N	wait	W, A1, AY, Y, T
too	(use "two" program)	want	W, AH1, UH3, N, T
tool	T, U1, U1, L	was	W, UH1, UH3, Z
total	T, O1, U1, T, UH3, L	wash	W, AW, SH
touch	T, UH1, UH3, T, CH	water	W, AH1, UH3, T, ER
towel	T, AH1, W, UH3, L	watt	W, AH1, UH3, T
trace	T, R, A1, AY, Y, S	wave	W, A1, AY, Y, V
trade	T, R, A1, AY, Y, D	way	(use "weigh" program)
train	T, R, A1, AY, Y, N	we	W, E1, Y
transact	T, R, AE1, EH3, N, S, AE1, EH3, K, T	weak	(use "week" program)
transfer	T, R, AE1, EH3, N, S, F, ER	weapon	W, EH2, EH2, P, UH1, N
transistor	T, R, AE1, N, Z, I1, S, T, ER	wear	(use "where" program)
transmit	T, R, AE1, EH3, N, Z, M, I1, I3, T	wednesday	W, EH1, N, Z, D, A1, I3, Y
transport	T, R, AE1, EH3, N, S, P, O2, O2, R, T	week	W, E1, Y, K
transportation	T, R, AE1, N, S, P, ER, T, A1, AY, SH, UH3, N	weigh	W, A2, A2, Y

A - BEGIN

Phonetic Programs	
A	A1, AY, Y
a-2	UH2, UH3
able	A1, Y, B, UH3, L
abort	UH1, B, O2, O2, R, T
about	UH1, B, UH2, AH2, U1, T
above	UH1, B, UH1, UH3, V
accept	EH1, K, PAO, S, EH1, EH3, P, T
access	AE1, EH3, K, PAO, S, EH1, EH3, S
account	UH1, K, AH1, UH3, W, N, T
acid	AE1, EH3, S, I1, D
act	AE1, EH3, K, T
active	AE1, EH3, K, T, I1, V
actual	AE1, EH3, K, T, CH, U1, UH3, L
add	AE1, EH3, D
address	AE1, EH3, D, R, EH1, EH3, S
ade	(use "aid" program)
adjust	UH1, D, J, UH1, UH3, S, T
adjacent	UH1, D, J, A1, AY, S, EH3, N, T
advance	AE1, EH3, D, V, AE1, EH3, N, T, S
advise	AE1, EH3, D, V, AH1, EH3, Y, Z
affect	UH1, F, EH1, EH3, K, T
after	AE1, EH3, F, T, ER
again	UH1, G, A2, EH1, N
age	A1, AY, Y, D, J
agent	A1, Y, D, J, EH3, N, T
ahead	UH1, H, EH1, EH3, D
aid	A1, AY, Y, D
air	EH2, EH2, R
alarm	UH1, L, AH1, R, M
alert	UH1, L, ER, R, T
all	AW, L
allocate	AE1, UH3, L, UH2, K, A1, Y, T
allow	UH1, L, AH1, UH3, U1
alpha	AE1, AW2, L, F, UH1
already	AW, L, R, EH1, EH3, D, Y
also	AW, L, S, O1, U1
altitude	AE1, UH3, L, T, I2, T, IU, U1, U1, D
aluminum	UH1, L, IU, U1, M, I3, N, UH1, M
am	AE1, EH3, M
america	UH1, M, EH1, R, I3, K, UH2, UH3
amount	UH1, M, AH1, UH3, W, N, T
amp	AE1, EH3, M, P
amplify	AE1, EH3, M, P, L, I3, F, AH1, EH3, AY
an	AE1, EH3, N
and	AE1, EH3, N, D
angle	AE1, EH3, NG, G, UH3, L
another	UH1, N, UH1, UH3, THV, ER
answer	AE1, EH3, N, S, ER
any	EH2, EH2, N, Y
apostrophe	UH1, P, AH1, UH3, S, T, R, UH3, F, Y
approach	UH1, P, R, O1, U1, T, CH
approve	UH1, P, R, IU, U1, U1, V
approximate	UH1, P, R, AH1, K, PAO, S, EH3, M, I3, T
approximate-2	UH1, P, R, AH1, K, PAO, S, EH3, M, A2, Y, T
april	A1, Y, P, R, UH2, L
architect	AH1, R, K, UH2, T, EH3, EH2, K, T
are	(see "R" program)
area	EH1, EH3, R, Y, UH1
arrive	UH1, R, AH1, EH3, Y, V
arrow	EH1, EH3, R, O1, U1
article	AH1, R, T, EH3, K, UH3, L
as	AE1, EH3, Z
ASCII	AE1, EH3, S, K, Y
ask	AE1, EH3, S, K
assemble	UH1, S, EH1, EH3, M, B,
asset	AE1, EH3, S, EH1, T
assign	UH1, S, AH1, EH3, Y, N
assist	UH1, S, I1, I3, S, T
associate	UH1, S, O1, SH, Y, A1, Y, T
associate-2	UH1, S, O1, SH, Y, I2, T
assume	UH1, S, IU, U1, M
at	AE1, EH3, T
ate	(see "eight" program)
attach	UH1, T, AE1, EH3, T, CH
attempt	UH1, T, EH1, EH3, M, P, T
attend	UH1, T, EH1, EH3, N, D
audio	AW, D, Y, O1, U1
august	AW2, AW2, G, EH2, S, T
authorize	AW2, AW2, TH, ER, AH1, Y, Z
automatic	AW2, AW2, DT, UH3, M, AE1, EH3, DT, I3, K
available	UH1, V, A1, Y, L, UH3, B, UH3, L
average	AE1, EH3, V, R, I1, D, J
avoid	UH1, V, O1, UH3, I3, AY, D
B	B, E1, Y
back	B, AE1, AE1, K
bad	B, AE1, AE1, D
badge	B, AE1, AE1, D, J
bag	B, AE1, AE1, G
balance	B, AE1, AH2, L, I3, N, DT, S
ball	B, AW2, AW1, L
band	B, AE1, EH3, N, D
bank	B, AE1, I3, NG, K
bar	B, AH1, UH3, R
base	B, A1, AY, Y, S
basic	B, A1, Y, S, I2, K
bat	B, AE1, EH3, T
batch	B, AE1, EH3, T, CH
bath	B, AE1, AE1, EH3, TH
battery	B, AE1, EH3, T, ER, Y
be	(use "B" program)
bed	B, EH1, EH3, D
been	B, EH1, EH3, N
beep	B, E1, Y, P
before	B, Y, F, O2, O2, R
begin	B, Y, G, I1, I3, N

## BELL - COIN

bell R, EH1, UH3, L  
 below B, Y, L, UH3, O2, U1  
 bend B, EH1, EH3, N, D  
 best B, EH1, EH3, S, T  
 beta B, A2, A2, AY, T, UH2  
 better B, EH1, EH3, T, ER  
 between B, Y, T, W, E1, Y, N  
 bid B, I1, I3, D  
 big B, I1, I3, G  
 bill B, I1, I3, L  
 billion B, I1, I3, L, Y, UH3, N  
 bin B, I1, I3, N  
 binary B, AH1, Y, N, EH3, EH3, ER, Y  
 birthday B, ER, R, TH, D, A1, I3, Y  
 bit B, I1, I3, T  
 bite B, UH3, AH2, Y, T  
 black B, L, AE1, EH3, K  
 blank B, L, AE1, EH3, NG, K  
 blew (use "blue" program)  
 blind B, L, AH1, EH3, Y, N, D  
 block B, L, AH1, UH3, K  
 blown B, L, O1, U1, N  
 blue B, L, IU, U1, U1  
 blur B, L, ER, R  
 board B, O1, O2, R, D  
 bolt B, O2, O2, L, T  
 bond B, AH1, UH3, N, D  
 book B, OO1, OO1, K  
 bored (use "board" program)  
 boss B, AW1, AW2, S  
 bother B, AH1, UH3, TH, V, ER  
 bottom B, AH1, UH3, T, UH1, M  
 bought B, AW1, AW2, T  
 box B, AH1, UH3, K, PAO, S  
 brace B, R, A1, Y, S  
 brain B, R, A1, Y, N  
 brake B, R, A1, Y, K  
 branch B, R, AE1, EH3, N, T, CH  
 bravo B, R, AH1, UH3, V, O1, U1  
 break (use "brake" program)  
 bridge B, R, I1, I3, D, J  
 brief B, R, AY, Y, F  
 bright B, R, UH3, AH2, Y, T  
 bring B, R, I1, I3, NG  
 broke B, R, O1, U1, K  
 brought B, R, AW, T  
 brown B, R, AH1, UH3, U1, N  
 bubble B, UH1, UH2, B, UH3, L  
 budget B, UH1, UH3, D, J, I2, T  
 bug B, UH1, UH2, G  
 build B, I2, I2, L, D  
 bus B, UH1, UH2, S  
 business B, I3, I3, Z, N, EH2, S  
 busy B, I3, I2, Z, Y  
 but B, UH1, UH2, T  
 button B, UH1, UH3, T, EH3, N  
 buy B, AH1, EH3, I3, Y  
 by B, AH1, EH3, I3, Y  
 byte (use "bite" program)

C S, E1, Y  
 cable K, A1, Y, B, UH3, L  
 calendar K, AE1, UH3, L, I3, N, D, ER  
 calibrate K, AE1, UH3, L, UH3, B, R, A1, Y, T  
 call K, AW2, AW1, L  
 came K, A1, AY, Y, M  
 can K, AE1, EH3, N  
 cancel K, AE1, EH3, N, S, UH3, L  
 capable K, A1, Y, P, UH3, B, UH3, L  
 capacitor K, UH2, P, AE1, EH3, S, EH3, T, ER  
 capacity K, UH2, P, AE1, EH3, S, I3, DT, Y  
 car K, AH1, UH3, R  
 card K, AH1, R, D  
 care K, EH3, EH3, ER  
 carpenter K, AH1, R, P, I3, N, D, ER  
 carriage K, EH2, EH3, R, I1, D, J  
 carry K, EH2, EH3, R, Y  
 carton K, AH1, R, T, I3, N  
 case K, A1, AY, Y, S  
 cash K, AE1, EH3, SH  
 cassette K, UH1, S, EH1, EH3, T  
 cassette-2 K, A2, AY, S, EH1, EH2, T  
 category K, AE1, EH3, DT, UH3, G, O1, R, Y  
 catalog K, AE1, EH3, DT, UH3, L, AW2, AW2, G  
 caution K, AW2, AW1, SH, UH3, N  
 cent S, EH1, EH3, N, T  
 center S, EH1, EH3, N, T, ER  
 centi S, EH1, EH3, N, T, I1, I3  
 centigrade S, EH1, N, T, I3, G, R, A1, Y, D  
 certify S, R, R, T, I3, F, AH1, Y  
 change T, CH, A1, AY, Y, N, D, J  
 character K, EH1, R, EH1, K, T, ER  
 charge T, CH, AH1, R, D, J  
 charlie T, CH, AH1, R, L, Y  
 chart T, CH, AH1, R, T  
 check T, CH, EH1, EH3, K  
 cheer T, CH, AY, I2, R  
 chip T, CH, I1, I3, P  
 choice T, CH, O1, UH3, I3, AY, S  
 circle S, ER, R, K, UH3, L  
 circuit S, R, R, K, I2, T  
 city S, I1, T, Y  
 claim K, L, A1, AY, Y, M  
 class K, L, AE1, EH3, S  
 clean K, L, E1, AY, N  
 clear K, L, AY, I3, R  
 clerk K, L, ER, K  
 clip K, L, I1, I3, P  
 clock K, L, AH1, UH3, K  
 close K, L, UH3, O1, U1, Z  
 close-2 K, L, UH3, O2, U1, S  
 cloud K, L, AH1, UH3, W, D  
 coarse K, O1, O2, R, S  
 code K, OO1, O2, U1, D  
 coin K, O1, UH3, I3, AY, N

## SEPTEMBER - SYSTEM

september S, EH1, EH3, P, T, EH1, EH3, M, B, ER  
 sequence S, E1, K, W, EH1, EH3, N, S  
 serial S, I1, R, Y, UH3, L  
 series S, I1, R, Y, Z  
 service S, ER, V, I1, S  
 set S, EH1, EH3, T  
 seven S, EH1, EH3, V, I2, N  
 seventh S, EH1, EH3, V, I2, N, DT, TH  
 seventy S, EH1, V, I2, N, D, Y  
 several S, EH1, V, ER, UH3, L  
 sew (use "so" program)  
 share SH, EH3, EH3, ER  
 sharp SH, AH1, R, P  
 shift SH, I1, I3, F, T  
 ship SH, I1, I3, P  
 shop SH, AH1, UH3, P  
 short SH, O2, O2, R, T  
 should SH, IU, IU, IU, D  
 shunt SH, UH1, UH2, N, T  
 shut SH, UH1, UH2, T  
 side S, AH1, EH3, Y, D  
 sierra S, E1, I3, EH1, R, UH1  
 signal S, I1, I3, G, N, UH3, L  
 silver S, I1, I3, L, V, ER  
 single S, I1, I3, NG, G, UH3, L  
 six S, I1, I3, K, PAO, S  
 sixth S, I1, I3, K, PAO, S, TH  
 sixty S, I1, I3, K, PAO, T, Y  
 size S, AH1, EH3, Y, Z  
 skin S, K, I1, I3, N  
 sky S, K, AH1, EH3, I3, Y  
 slang S, L, AE1, EH3, NG  
 slash S, L, AE1, EH3, SH  
 slave S, L, A1, AY, Y, V  
 slip S, L, I1, I3, P  
 slow S, L, O1, U1  
 small S, M, AW, L  
 smell S, M, EH1, EH3, L  
 smile S, M, AH1, EH3, I3, UH3, L  
 smoke S, M, O1, U1, K  
 snow S, N, OO1, O2, U1  
 so S, OO1, O2, U1  
 soft S, AW, F, T  
 sold S, O2, O2, L, L, D  
 solid S, AH1, UH3, L, I1, D  
 son (use "sun" program)  
 some (use "sum" program)  
 sorry S, AW, R, Y  
 sort S, O2, O2, R, T  
 sound S, AH1, UH3, W, N, D  
 source S, O1, O2, R, S  
 south S, AH1, UH3, U1, TH  
 space S, P, A1, AY, Y, S  
 spark S, P, AH1, R, K  
 speak S, P, E1, AY, K  
 special S, P, EH1, EH3, SH, UH3, L  
 speed S, P, E1, Y, D  
 speech S, P, E1, Y, T, CH  
 spell S, P, EH1, EH3, L

spend S, P, EH1, EH3, N, D  
 split S, P, L, I1, I3, T  
 spoon S, P, U1, U1, N  
 spring S, P, R, I1, I3, NG  
 square S, K, W, EH1, R  
 stack S, T, AE1, EH3, K  
 stair (use "stare" program)  
 stand S, T, AE1, EH3, N, D  
 standard S, T, AE1, EH3, N, D, ER, D  
 star S, T, AH1, UH3, R  
 stare S, T, EH3, UH3, ER  
 start S, T, AH1, R, T  
 state S, T, A1, AY, Y, T  
 station S, T, A1, Y, SH, UH3, N  
 status S, T, AE1, EH3, T, I2, S  
 steal (use "steel" program)  
 steel S, T, E1, Y, L  
 step S, T, EH1, EH3, P  
 stick S, T, I1, I3, K  
 stock S, T, AH1, UH3, K  
 stop S, T, AH1, UH3, P  
 store S, T, O2, O2, R  
 strait (use "straight" program)  
 straight S, T, R, A1, AY, Y, T  
 street S, T, R, E1, Y, T  
 stress S, T, R, EH1, EH3, S  
 string S, T, R, I1, I3, NG  
 structure S, T, R, UH1, K, T, CH, ER  
 style S, T, AH1, EH3, AY, UH3, L  
 subject S, UH1, UH2, B, D, J, EH1, EH3, K, T  
 substitute S, UH1, UH3, B, S, T, I3, T, IU, U1, T  
 subtract S, UH1, UH2, B, T, R, AE1, EH3, K, T  
 sufficient S, UH1, F, I1, SH, EH3, N, T  
 suggest S, UH1, UH2, G, D, J, EH1, EH3, S, T  
 suit S, IU, U1, T  
 suite S, W, AY, Y, T  
 sum S, UH1, UH2, M  
 summary S, UH2, UH2, M, ER, Y  
 summer S, UH1, UH2, M, ER  
 sun S, UH1, UH2, N  
 sunday S, UH1, UH2, N, D, A1, I3, Y  
 super S, IU, U1, P, ER  
 supply S, UH2, P, L, AH1, Y  
 surface S, ER, F, I2, S  
 surge S, ER, R, D, J  
 surgery S, ER, D, J, ER, Y  
 surgical S, ER, D, J, UH3, K, UH3, L  
 surplus S, ER, P, L, UH1, S  
 suspend S, UH1, S, P, EH1, EH3, N, D  
 sweep S, W, E1, Y, P  
 sweet (use "suite" program)  
 switch S, W, I1, I3, T, CH  
 syntax S, I1, N, T, AE1, EH3, K, PAO, S  
 system S, I1, S, T, UH3, M

QUANTITY - SEPARATE-2

quantity	K, W, AH1, N, T, I3, T, Y	responsible	R, I2, S, P, AH1, UH3, N, DT, S, UH3, B, UH3, L
quart	K, W, 01, R, T	rest	R, EH1, EH3, S, T
quarter	K, W, 01, R, T, ER	restrict	R, E1, S, T, R, I1, I3, K, T
quebec	K, W, I1, B, EH1, EH3, K	result	R, E1, Z, UH1, UH2, L, T
question	K, W, EH1, EH3, S, T, CH, UH3, N	resume	R, E1, Z, IU, U1, U1, M
quick	K, W, I1, I3, K	retail	R, AY, E1, T, EH3, A1, I3, UH3, L
quiet	K, W, AH1, EH3, AY, I2, T	retain	R, E1, T, A1, AY, Y, N
quit	K, W, I1, I3, T	return	R, E1, T, ER, R, N
quiz	K, W, I1, I3, Z	revision	R, E1, V, I1, ZH, UH3, N
quota	K, W, 01, 02, T, UH1	revolve	R, E1, V, AH1, UH3, L, V
quote	K, W, 01, U1, T	ribbon	R, I2, I3, B, UH3, N
R	AH1, UH2, ER	right	R, UH3, AH2, Y, T
rail	R, A1, AY, I3, UH3, L	romeo	R, 01, U1, M, Y, 01, U1
rain	R, A1, AY, Y, N	room	R, U1, U1, M
raise	R, A1, AY, Y, Z	root	R, U1, U1, T
range	R, A1, AY, Y, N, D, J	round	R, AH1, UH3, W, N, D
radio	R, A1, Y, D, Y, 01, U1	route	R, UH2, AH2, U1, T
rate	R, A1, AY, Y, T	row	R, 01, U1
ratio	R, A1, Y, SH, Y, 01, U1	run	R, UH1, UH3, N
reach	R, E1, Y, T, CH	rush	R, UH1, UH2, SH
read	R, E1, Y, D		
ready	R, EH1, EH3, D, Y	S	EH1, EH2, S
real	R, E1, AY, L	safe	S, A1, AY, Y, F
reason	R, E1, Y, Z, UH1, N	sail	(use "sale" program)
rebate	R, E1, B, A1, Y, T	salary	S, AE1, AH2, L, UH3, R, Y
recall	R, E1, K, AW2, AW1, L	sale	S, A1, A2, AY, UH3, L
receipt	R, E1, S, AY, Y, T	same	S, A1, AY, Y, M
receive	R, E1, S, E1, Y, V	saturday	S, AE1, EH3, T, ER, D, A1, Y
record	R, E1, K, 02, 02, R, D	save	S, A1, AY, Y, V
record-2	R, EH1, EH3, K, ER, D	say	S, A1, I3, Y
red	R, EH1, EH3, D	scan	S, K, AE1, EH3, N
reel	(use "real" program)	scent	(use "cent" program)
refer	R, E1, F, UH1, UH2, N, D	schedule	S, K, EH1, EH3, D, J, IU, U1, L
refuse	R, E1, F, Y1, IU, U1, U1, Z	school	S, K, U1, U1, L
register	R, EH1, D, J, I1, S, T, ER	science	S, AH1, I3, Y, EH3, N, DT, S
regular	R, EH1, G, Y1, IU, L, ER	score	S, K, 02, 02, R
rein	(use "rain" program)	scrap	S, K, R, AE1, EH3, P
reject	R, E1, D, J, EH1, EH3, K, T	screw	S, K, R, IU, U1, U1
relay	R, E1, L, A1, I3, Y	sea	(use "C" program)
release	R, E1, L, E1, AY, S	seat	S, E1, AY, T
remain	R, E1, M, A1, AY, Y, N	second	S, EH1, EH3, K, UH1, N, D
remove	R, E1, M, U1, U1, V	secret	S, E1, K, R, I3, T
repair	R, E1, P, EH2, EH2, R	section	S, EH1, EH3, K, SH, UH3, N
repeat	R, E1, P, E1, AY, T	security	S, EH1, EH3, K, Y, ER, I1, T, Y
replace	R, E1, P, L, A1, AY, Y, S	see	(use "C" program)
report	R, E1, P, 02, 02, R, T	seize	S, E1, Y, Z
represent	R, EH1, P, R, I2, Z, EH1, EH3, N, T	select	S, UH1, L, EH1, EH2, K, T
request	R, E1, K, W, EH1, EH3, S, T	sell	S, EH1, EH3, L
require	R, E1, K, W, AH1, EH3, AY, R	semi	S, EH1, M, AH1, Y
requisition	R, EH1, K, W, I2, Z, I1, SH, UH3, N	semicolon	S, EH1, M, AH1, Y, K, 001, 01, L, I2, N
rescue	R, EH1, EH3, S, K, Y1, IU, U1	send	S, EH1, EH3, N, D
resemble	R, E1, Z, EH1, EH3, M, B, UH3, L	sent	(use "cent" program)
reset	R, E1, S, EH1, EH3, T	sentence	S, EH1, N, T, I2, N, DT, S
resistor	R, E1, Z, I1, S, T, ER	separate	S, EH1, EH3, P, UH1, R, A1, AY, T
respect	R, E1, S, P, EH1, EH3, K, T	separate-2	S, EH1, EH3, P, R, I2, T
respond	R, E1, S, P, AH1, UH3, N, D		

COLLAR - DEMAND

collar	K, AH1, UH3, L, ER	course	K, O1, O2, R, S
collect	K, UH1, L, EH1, K, T	court	K, O1, O2, R, T
colon	K, 001, 02, U1, L, I2, N	cover	K, UH1, UH3, V, ER
color	K, UH2, UH2, L, ER	crane	K, R, A1, AY, Y, N
column	K, AH1, UH3, L, UH3, M	crash	K, R, AE1, EH3, SH
combine	K, UH2, M, B, AH1, EH3, Y, N	crease	K, R, E1, Y, S
comma	K, AH1, UH3, M, UH1	create	K, R, Y, A1, Y, T
command	K, UH2, M, AE, EH3, N, D	creation	K, R, Y, A1, Y, SH, UH3, N
commerce	K, AH1, UH3, M, ER, S	credit	K, R, EH1, EH3, D, I1, T
commercial	K, UH1, UH3, M, ER, SH, UH3, L	crew	K, R, IU, U1, U1
communicate	K, UH2, M, Y1, IU, U1, N, I3, K, A1, Y, T	critical	K, R, I1, T, I3, K, UH3, L
company	K, UH1, UH3, M, P, EH3, N, Y	cross	K, R, AW, S
compare	K, UH1, UH3, M, P, EH3, EH3, ER	crowd	K, R, AH1, UH3, U1, D
compile	K, UH1, UH3, M, P, AH1, EH3, I3, UH3, L	cry	K, R, AH1, EH3, I3, Y
complete	K, UH1, UH3, M, P, L, AY, Y, T	cue	(use "Q" program)
comply	K, UH1, UH3, M, P, L, AH1, EH3, Y	cup	K, UH1, UH2, P
component	K, UH2, M, P, O2, O1, N, EH2, N, T	curious	K, Y, ER, Y, UH1, S
computer	K, UH1, M, P, Y1, IU, U1, T, ER	current	K, ER, R, EH3, N, T
conceal	K, UH1, N, S, E1, AY, L	currency	K, ER, R, I2, N, DT, S, Y
condense	K, UH1, N, D, EH1, EH3, N, S	curse	K, ER, R, S
condition	K, UH1, N, D, I1, I3, SH, UH3, N	curve	K, ER, R, V
confirm	K, UH1, N, F, ER, R, M	customer	K, UH1, UH2, S, T, UH1, M, ER
confuse	K, UH1, N, F, Y1, IU, U1, U1, Z	cut	K, UH1, UH2, T
confusion	K, UH1, N, F, Y1, IU, U1, U1, ZH, UH3, N	cycle	S, UH3, AH2, Y, K, UH3, L
congratulations	K, UH1, N, G, R, AE1, D, J, UH3, L, A1, AY, SH, UH3, N, Z	D	D, E1, Y
connect	K, UH1, N, EH1, EH3, K, T	daily	D, A1, AY, Y, L, Y
console	K, AH1, UH3, N, S, O1, U1, L	damage	D, AE1, EH3, M, I1, D, J
console-2	K, UH1, N, S, O1, O2, L	danger	D, A1, AY, Y, N, D, J, ER
consult	K, UH1, N, S, UH1, UH2, L, T	dark	D, AH1, R, K
consume	K, UH1, N, S, IU, U1, U1, M	dash	D, AE1, EH3, SH
contain	K, UH3, UH3, N, T, A1, AY, Y, N	data	D, A1, Y, DT, UH1
continue	K, UH1, N, T, I1, I3, N, Y1, IU, U1	date	D, A1, AY, Y, T
contract	K, AH1, UH3, N, T, R, AE1, EH3, K, T	day	D, A1, I3, Y
contrast	K, AH1, UH3, N, T, R, AE1, EH3, S, T	dead	D, EH1, EH3, F
control	K, UH1, N, T, R, O1, O2, L	dealer	D, E1, AY, L, ER
convenient	K, UH2, N, V, E1, N, AY, EH3, N, T	dear	D, AY, I3, R
copper	K, AH1, UH3, P, ER	debit	D, EH1, EH3, B, I2, T
copy	K, AH1, UH3, P, Y	debt	D, EH1, EH3, T
correct	K, O2, O2, R, EH1, EH3, K, T	december	D, Y, S, EH1, EH3, M, B, ER
correspond	K, O1, R, I3, S, P, AH1, AH2, N, D	decide	D, Y, S, AH1, EH3, Y, D
cosine	K, O1, U1, S, AH1, Y, N	decimal	D, EH1, S, M, UH3, L
cost	K, AW2, AW1, S, T	decision	D, Y, S, I1, ZH, UH3, N
could	K, IU, IU, 001, D	decline	D, Y, K, L, AH1, EH3, Y, N
count	K, AH1, UH3, W, N, T	decrease	D, Y, K, R, E1, Y, S
country	K, UH1, N, T, R, Y	deduct	D, Y, D, UH1, UH2, K, T
couple	K, UH3, UH1, P, UH3, L	deep	D, E1, Y, P
courage	K, ER, R, I3, D, J	deer	(use "dear" program)
		defeat	D, Y, F, E1, AY, T
		defend	D, Y, F, EH1, EH3, N, D
		defensive	D, Y, F, EH1, EH3, N, S, I1, V
		defer	D, E1, F, ER, R
		deficit	D, EH1, F, I3, S, I1, T
		degree	D, Y, G, R, E1, Y
		delay	D, I1, L, EH3, A1, Y
		delete	D, E1, L, E1, Y, T
		deliver	D, Y, L, I1, V, ER
		delta	D, EH2, EH3, L, T, UH1
		demand	D, Y, M, AE1, EH3, N, D

## DEMONSTRATE - EXACT

demonstrate	D, EH1, M, UH3, N, S, T, R, A1, Y, T	during	D, ER, R, I1, NG
deny	D, Y, N, AH1, EH3, Y	duty	D, IU, U1, U1, T, Y
destroy	D, Y, S, T, R, O1, UH3, I3, AY	dwelt	D, W, EH1, EH3, L
detail	D, E, T, EH3, A1, I3, UH3, L	E	E1, Y
determine	D, Y, T, ER, M, I1, N	each	E1, AY, T, CH
device	D, Y, V, UH3, AH2, Y, S	ear	E1, I2, R
dew	(use "do" program)	early	ER, R, L, Y
diagnostic	D, AH1, AY, I3, G, N, AH1, UH3, S, T, I3, K	earn	ER, R, N
dial	D, AH1, EH3, I3, UH3, L	east	E1, AY, S, T
dictionary	D, I1, I3, K, SH, UH3, N, EH3, EH3, ER, Y	easy	E1, AY, Z, Y
did	D, I1, I3, D	echo	EH1, EH3, K, O1, U1
die	D, AH1, EH3, Y	edge	EH1, EH3, D, J
diet	D, AH1, EH3, AY, I2, T	edit	EH1, EH3, D, I2, T
differ	D, I1, I3, F, ER	educate	EH1, D, J, U1, K, A1, Y, T
difference	D, I1, F, R, EH3, N, DT, S	effect	UH1, F, EH1, EH3, K, T
different	D, I1, F, R, EH3, N, T	efficient	E1, F, I1, SH, EH3, N, T
digit	D, I1, D, J, I1, T	effort	EH2, EH3, F, ER, T
digital	D, I1, D, J, I3, T, UH3, L	eight	A2, A2, Y, T
dime	D, AH1, EH3, Y, M	eighth	A2, A2, Y, DT, DT, TH
diode	D, AH1, EH3, AY, O1, U1, D	eighty	A2, A2, Y, T, Y
direct	D, ER, EH1, EH3, K, T	either	E1, Y, THV, ER
directory	D, ER, EH1, EH3, K, T, ER, Y	electric	EH3, L, EH1, K, T, R, I2, K
dirt	D, ER, R, T	electrician	EH3, L, EH1, K, PAO, T, R, I1, SH, UH3, N
disagree	D, I1, S, UH1, G, R, E1, Y	electronic	EH3, L, EH1, K, T, R, AH1, N, I2, K
disappear	D, I1, S, UH1, P, AY, I3, R	elevator	EH1, L, UH3, V, A2, AY, D, ER
disconnect	D, I1, S, K, UH1, N, EH1, EH3, K, T	eleven	EH1, L, EH1, EH3, V, I2, N
discuss	D, I1, I3, S, K, UH1, UH2, S	eligible	EH1, L, UH3, D, J, EH3, B, UH3, L
disk	D, I1, I3, S, K	eliminate	EH1, L, I1, M, I1, N, A1, Y, T
display	D, I1, I3, S, P, L, A1, I3, Y	else	EH1, EH3, L, S
distance	D, I1, S, T, EH3, N, T, S	emit	Y, M, I1, I3, T
divide	D, I1, V, AH1, EH3, Y, D	employ	EH1, EH3, M, P, L, O1, UH3, I3, AY
dividend	D, I1, V, I1, D, EH1, EH3, N, D	empty	EH1, EH3, M, P, T, Y
division	D, I1, V, I1, ZH, UH3, N	enable	EH1, N, A1, Y, B, UH3, L
do	D, IU, U1, U1	enclose	EH1, EH3, N, K, L, O1, U1, Z
dock	D, AH1, UH3, K	end	EH1, EH3, N, D
doctor	D, AH1, UH3, K, T, ER	engine	EH1, EH3, N, D, J, I1, N
document	D, AH1, K, Y1, UH3, M, EH3, N, T	engineer	EH1, N, D, J, I2, N, AY, I1, R
does	D, UH2, UH1, Z	endorse	EH1, EH3, N, D, O2, O2, R, S
dollar	D, AH1, UH3, L, ER	english	I1, NG, G, L, I2, SH
done	D, UH1, UH3, N	enter	EH1, EH3, N, T, ER
door	D, O1, O2, R	entry	EH1, EH3, N, T, R, Y
double	D, UH3, UH1, B, UH3, L	epsilon	EH1, P, S, UH3, L, AH1, UH3, N, Y, K, W, UH3, L
doubt	D, UH3, AH2, U1, T	equal	E1, K, W, IL, P, M, EH3, N, T
down	D, AH1, UH3, U1, N	equipment	E1, R, A1, Y, S
draft	D, R, AE1, EH3, F, T	erase	EH3, EH3, EH3, R, ER
draw	D, R, AW	error	EH1, EH3, S, K, A1, AY, Y, P
drill	D, R, I1, I3, L	escape	EH1, EH3, S, K, R, O1, U1
drink	D, R, I1, I3, NG, K	escrow	UH1, S, T, AE1, EH3, B, L, I2, SH
drive	D, R, AH1, EH3, Y, V	establish	EH1, EH3, S, T, A1, AY, Y, T
drop	D, R, AH1, UH3, P	estate	EH1, S, T, EH3, M, I3, T
drum	D, R, UH1, UH2, M	estimate	EH1, EH3, G, PAO, Z, AE1, EH3, K, T
dry	D, R, AH1, EH3, I3, Y	exact	
due	(use "do" program)		
dump	D, UH1, UH2, M, P		
duration	D, ER, R, A1, Y, SH, UH3, N		

## PACKAGE - QUALIFY

package	P, AE1, EH3, K, I1, D, J	police	P, UH1, L, AY, Y, S
paid	P, A1, AY, Y, D	policy	P, AH1, UH3, L, I3, S, Y
pain	P, A1, AY, Y, N	poor	(use "pour" program)
pane	(use "pain" program)	pop	P, AH1, UH3, P
panel	P, AE1, EH3, N, UH3, L	port	P, O2, O2, R, T
papa	P, AH1, UH3, P, UH3, UH3	position	P, UH1, Z, I1, SH, UH3, N
paper	P, A1, Y, P, ER	positive	P, AH1, UH3, Z, I1, T, I1, V
parcel	P, AH1, R, S, UH3, L	possible	P, AH1, UH3, S, UH3, B, UH2, L
paren	P, EH3, EH3, ER, I2, N	post	P, O1, U1, S, T
part	P, AH1, R, T	potential	P, O1, T, EH1, EH3, N, T, CH, UH3, L
partial	P, AH1, R, SH, UH2, L	pound	P, AH1, UH3, W, N, D
pass	P, AE1, EH3, S	pour	P, O1, O2, R
passed	(use "past" program)	power	P, AH1, UH3, W, ER
past	P, AE1, EH3, S, T	practice	P, R, AE1, EH3, K, T, I1, S
pat	P, AE1, EH3, T	premium	P, R, AY, Y, M, Y, UH1, M
pattern	P, AE1, EH3, T, ER, N	prepare	P, R, E1, P, EH1, EH3, R
pause	P, AW, Z	press	P, R, EH1, EH3, S
pay	P, A2, A2, AY, Y	pressure	P, R, EH1, SH, ER
pea	(use "P" program)	prevent	P, R, Y, V, EH1, EH3, N, T
peace	(use "piece" program)	previous	P, R, Y, V, Y, UH1, S
peak	P, E1, AY, K	price	P, R, UH3, AH2, Y, S
peek	(use "peak" program)	principal	(use "principle" program)
percent	P, ER, S, EH1, EH3, N, T	principle	P, R, I1, N, DT, S, UH3, P, UH3, L
period	P, I1, R, Y, UH2, D	print	P, R, I1, I3, N, T
permanent	P, ER, M, EH2, N, EH1, N, T	prior	P, R, AH1, Y, ER
person	P, ER, S, UH1, N	priority	P, R, AH1, Y, O1, R, I3, DT, Y
personal	P, ER, S, UH3, N, UH2, L	private	P, R, AH1, EH3, Y, V, I3, T
personality	P, ER, S, UH3, N, AE1, UH3, L, I3, T, Y	probe	P, R, O1, U1, B
phase	F, A1, AY, Y, Z,	problem	P, R, AH1, UH3, B, L, UH3, M
phone	F, O1, U1, N	procedure	P, R, UH1, S, E1, D, J, ER
pick	P, I1, I3, K	proceed	P, R, O1, S, E1, Y, D
pico	P, E1, Y, K, O2, U1	process	P, R, AH1, UH3, S, EH1, EH3, S
piece	P, E1, Y, S	produce	P, R, UH1, D, IU, U1, U1, S
pint	P, AH1, Y, N, T	product	P, R, AH1, UH3, D, UH1, UH2, K, T
pipe	P, UH3, AH2, Y, P	progress	P, R, AH1, UH3, G, R, EH1, S
place	P, L, A1, AY, Y, S	profession	P, R, UH1, F, EH1, EH3, SH, UH3, N
plain	(use "plane" program)	profit	P, R, AH1, UH3, F, I1, T
plan	P, L, AE1, EH3, N	program	P, R, O1, G, R, AE1, EH3, M
plane	P, L, A1, AY, Y, N	project	P, R, AH1, UH3, D, J, EH2, EH2, K, T
plant	P, L, AE1, EH3, N, T	PROM	P, R, AH1, UH3, M
play	P, L, A1, I3, Y	promote	P, R, UH1, M, O1, U1, T
please	P, L, E1, Y, Z	propose	P, R, UH1, P, O1, U1, Z
plot	P, L, AH1, UH3, T	protect	P, R, UH1, T, EH1, EH3, K, T
plus	P, L, UH1, UH2, S	public	P, UH1, UH3, B, L, I3, K
pocket	P, AH1, UH3, K, EH3, T	pull	P, O01, O01, L
point	P, O1, UH3, I3, AY, N, T	pulse	P, UH1, UH2, L, S
poke	P, O1, U1, K	punch	P, UH1, UH2, N, T, CH
police	P, UH1, L, AY, Y, S	purpose	P, R, R, P, EH2, S
plain	(use "plane" program)	purchase	P, R, R, DT, CH, I2, S
plan	P, L, AE1, EH3, N	pure	P, Y1, IU, ER
plane	P, L, A1, AY, Y, N	push	P, O01, IU, SH
plant	P, L, AE1, EH3, N, T	put	P, O01, O01, T
play	P, L, A1, I3, Y	Q	K, Y1, IU, U1, U1
please	P, L, E1, Y, Z	qualify	K, W, AW1, L, I1, F, AH1, EH3, Y
plot	P, L, AH1, UH3, T		
plus	P, L, UH1, UH2, S		
pocket	P, AH1, UH3, K, EH3, T		
point	P, O1, UH3, I3, AY, N, T		
poke	P, O1, U1, K		

METER - PACK

meter	M, E1, Y, T, ER	normal	N, O2, O2, R, M, UH3, L
micro	M, UH3, AH2, AY, K, R, O1, U1	north	N, O2, O2, R, TH
middle	M, I1, I3, D, UH3, L	not	N, AH1, UH3, T
mike	M, UH3, AH2, Y, K	note	N, O1, U1, T
mile	M, AH1, EH3, I3, UH3, L	nothing	N, UH1, TH, I1, I3, NG
mill	M, I1, I3, L	notice	N, O1, U1, T, I1, S
milli	M, I1, I3, L, UH3	notify	N, O1, U1, T, I1, F, AH1, EH3, Y
million	M, I1, I3, L, Y, UH3, N	november	N, O1, U1, V, EH1, EH3, M, B, ER
mini	M, I2, I2, N, Y	now	N, AH1, UH3, U1
minus	M, AH1, Y, N, EH3, S	number	N, UH1, UH2, M, B, ER
minute	M, I1, N, EH3, T	nurse	N, ER, R, S
miscellaneous	M, I1, S, UH3, L, A1, AY, N, Y, UH3, S	nut	N, UH1, UH2, T
miss	M, I1, I3, S	O	O2, O1, U1
mistake	M, I1, I3, S, T, A1, AY, Y, K	oar	(use "or" program)
mode	M, O1, U1, D	object	UH1, B, D, J, EH1, EH3, K, T
model	M, AH1, UH3, D, UH3, L	object-2	AH1, UH3, B, D, J, EH2, EH2, K, T
module	M, AH1, UH3, D, J, IU, U1, UH3, L	obligation	AH1, B, L, I3, G, A1, Y, SH, UH3, N
monday	M, UH3, UH1, N, D, A1, I3, Y	obsolete	AH1, UH3, B, S, UH3, L, AY, Y, T
money	M, UH3, UH1, N, AY, Y	october	AH1, UH3, K, T, O1, U1, B, ER
month	M, UH3, UH1, N, TH	odd	AH1, UH3, D
more	M, O2, O2, R	of	UH1, UH3, V
morning	M, O2, O2, R, N, I1, I3, NG	off	AW, F
most	M, O1, U1, S, T	office	AW, F, I1, S
motor	M, O1, U1, T, ER	official	UH1, F, I1, SH, UH3, L
mount	M, AH1, UH3, W, N, T	often	AW2, AW2, F, I3, N
move	M, U1, U1, V	ohm	O2, O2, U1, M
Mr.	M, I1, S, T, ER	oil	O1, EH3, I3, UH3, L
Mrs.	M, I1, S, I2, Z	old	O2, O2, L, L, D
Ms.	M, I1, I3, Z	omega	O1, U1, M, A1, Y, G, UH2
much	M, UH1, UH2, T, CH	omit	O1, U1, M, I1, I3, T
multi	M, UH2, UH3, L, T, Y	on	AH1, UH3, N
multiple	M, UH1, L, T, EH3, P, UH3, L	once	W, UH1, N, T, S
multiply	M, UH1, L, T, I3, P, L, AH1, Y	one	W, UH1, UH2, N
N	EH1, EH2, N	only	O1, O2, N, L, Y
name	N, A1, AY, Y, M	open	O1, P, I2, N
nano	N, AE1, EH3, N, O1, U1	operable	AH1, UH3, P, ER, UH3, B, UH3, L
national	N, AE1, EH3, SH, UH3, N, UH3, L	operate	AH1, UH3, P, ER, A1, Y, T
native	N, A1, Y, T, I1, V	operator	AH1, UH3, P, ER, A1, Y, T, ER
near	N, AY, I1, R	option	AH1, UH3, P, SH, UH3, N
neat	N, E1, AY, T	or	O2, O2, R
neck	N, EH1, EH3, K	orange	O2, O2, R, I1, N, D, J
need	N, E1, Y, D	order	O2, O2, R, D, ER
negative	N, EH1, G, EH3, T, I1, V	ore	(use "or" program)
net	N, EH1, EH3, T	original	O2, R, I2, I3, D, J, I3, N, UH3, L
neutral	N, IU, U1, T, R, UH2, L	oscar	AH1, UH3, S, K, ER
new	N, IU, U1, U1	other	UH1, UH3, THV, ER
next	N, EH1, EH3, K, PAO, S, T	ounce	AH1, UH3, W, N, S
nice	N, UH3, AH2, Y, S	out	UH3, AH2, U1, T
nickel	N, I1, I3, K, UH3, L	oven	UH1, V, I2, N
night	N, UH3, AH2, Y, T	over	O1, O2, V, ER
nine	N, AH1, EH3, Y, N	oxygen	AH1, UH3, K, PAO, S, I3, D, J, I2, N
ninety	N, AH1, EH3, Y, N, T, Y	own	O1, U1, N
nineth	N, AH1, Y, N, DT, TH	P	P, E1, Y
no	N, O01, O1, U1	pack	P, AE1, EH3, K
noise	N, O1, UH3, I3, AY, Z		
none	N, UH1, UH3, N		
noon	N, IU, U1, U1, N		

EXAMINE - GAP

examine	EH1, EH3, G, PAO, Z, AE1, EH3, M, I1, N	finish	F, I1, N, I1, SH
exceed	EH1, EH3, K, PAO, S, E1, Y, D	fire	F, AH1, EH3, AY, R
except	EH1, EH3, K, PAO, S, EH1, EH3, P, T	first	F, ER, R, S, T
exchange	EH1, EH3, K, PAO, S, T, CH, A1, AY, Y, N, D, J	fit	F, I1, I3, T
execute	EH1, EH3, K, PAO, S, UH3, K, Y1, IU, U1, T	five	F, AH1, EH3, Y, V
exempt	EH1, EH3, G, PAO, Z, EH1, EH3, M, P, T	fix	F, I1, I3, K, PAO, S
exit	EH1, EH3, G, PAO, Z, I1, I3, T	fixture	F, I1, I3, K, PAO, S, T, CH, ER
expect	EH1, EH3, K, PAO, S, P, EH1, EH3, K, T	flash	F, L, AE1, EH3, SH
expedite	EH1, EH3, K, PAO, S, P, EH1, EH3, D, UH3, AH2, Y, T	flat	F, L, AE1, EH3, T
expend	EH1, EH3, K, PAO, S, P, EH1, EH3, N, D	flight	F, L, UH3, AH2, Y, T
expenment	EH1, K, PAO, S, P, EH1, R, UH3, M, EH3, N, T	flip	F, L, I1, I3, P
exponent	EH1, K, PAO, S, P, O2, O2, N, EH3, N, T	floor	F, L, O1, O2, R
express	EH1, EH3, K, PAO, S, P, R, EH1, S	flop	F, L, AH1, UH3, P
extension	EH1, EH3, K, PAO, S, T, EH1, EH3, N, SH, UH3, N	flow	F, L, O1, U1
F	EH1, EH2, F	fly	F, L, AH1, EH3, Y
face	F, A1, AY, Y, S	fold	F, O2, O2, L, L, D
facility	F, UH2, S, I1, L, I3, T, Y	follow	F, AH1, AW2, L, O1, U1
fact	F, AE1, EH3, K, T	food	F, U1, U1, D
fahrenheit	F, EH1, R, I2, N, H, UH3, AH2, Y, T	foot	F, O01, O01, T
fail	F, A1, AY, I3, UH3, L	for	(use "four" program)
fall	F, AW, L	fore	(use "four" program)
false	F, AW, L, S	force	F, O2, O2, R, S
familiar	F, UH1, M, I1, L, Y1, ER	foreman	F, O2, O2, R, M, EH2, N
far	F, AH1, UH3, R	forget	F, O2, O2, R, G, EH1, EH3, T
farad	F, EH3, EH3, ER, AE1, EH3, D	forgive	F, O2, O2, R, G, I1, I3, V
fast	F, AE1, EH3, S, T	form	F, O2, O2, R, M
fault	F, AW, L, T	format	F, O2, O2, R, M, AE1, EH3, T
feat	(use "feet" program)	forty	F, O2, O2, R, T, Y
feature	F, E1, AY, T, CH, ER	forward	F, O2, O2, R, W, ER, D
february	F, EH1, B, Y1, IU, W, EH1, R, Y	found	F, AH1, UH3, W, N, D
federal	F, EH1, EH3, D, R, UH3, L	four	F, O1, O2, R
fee	F, E1, Y	fourth	F, O1, O2, R, TH
feed	F, E1, Y, D	fox trot	F, AH1, UH3, K, PAO, S, T, R, AH1, UH3, T
feet	F, E1, Y, T	frame	F, R, A1, AY, Y, M
female	F, AY, Y, M, A1, AY, UH3, L	fraud	F, R, AW, D
field	F, E1, AY, UH3, L, D	free	F, R, E1, Y
fifteen	F, I1, I3, F, T, E1, Y, N	french	F, R, EH1, EH3, N, T, CH
fifth	F, I1, I3, F, TH	frequency	F, R, E1, K, W, EH3, N, DT, S, Y
fifty	F, I1, I3, F, T, Y	frequent	F, R, E1, K, W, EH3, N, T
file	F, AH1, EH3, I3, UH3, L	friday	F, R, AH1, EH3, Y, D, A1, I3, Y
fill	F, I1, I3, L	frigt	F, R, UH3, AH2, Y, T
final	F, AH1, Y, N, UH3, L	from	F, R, UH1, UH3, M
finance	F, AH1, EH3, Y, N, AE1, EH3, N, S	front	F, R, UH3, UH1, N, T
find	F, AH1, EH3, Y, N, D	fruit	F, R, IU, U1, T
finger	F, I1, I3, NG, G, ER	fuel	F, Y1, IU, U1, UH3, L
		full	F, O01, L
		function	F, UH1, UH2, N, K, SH, UH3, N
		fund	F, UH1, UH2, N, D
		furnace	F, ER, R, N, EH3, S
		further	F, ER, R, THV, ER
		future	F, Y1, IU, U1, T, CH, ER
		G	D, J, E1, Y
		gage	(use "gauge" program)
		gain	G, A1, AY, Y, N
		gait	(use "gate" program)
		gallon	G, AE1, AH2, L, UH3, N
		game	G, A1, AY, Y, M
		gamma	G, AE1, EH3, M, UH2, UH3
		gap	G, AE1, EH3, P



## GARAGE - INVALID

garage G, UH1, R, AH1, UH3, ZH  
 gas G, AE1, EH3, S  
 gate G, A1, AY, Y, T  
 gauge G, A1, AY, Y, D, J  
 general D, J, EH1, EH3, N, ER, UH3, L  
 generate D, J, EH1, N, ER, A1, Y, T  
 gentlemen D, J, EH1, EH3, N, T, L, M, I2, N  
 german D, J, ER, R, M, EH2, N  
 get G, EH1, EH3, T  
 girl G, ER, R, L  
 give G, I1, I3, V  
 glass G, L, AE1, EH3, S  
 glitch G, L, I1, I3, T, CH  
 globe G, L, O1, U1, B  
 go G, OO1, O1, U1  
 golf G, AW2, AW2, UH3, L, F  
 good G, OO1, OO1, D  
 govern G, UH1, UH3, V, ER, N  
 grade G, R, A1, AY, Y, D  
 gram G, R, AE1, EH3, M  
 grand G, R, AE1, EH3, N, D  
 graph G, R, AE1, EH3, F  
 grate (use "great" program)  
 gray (use "grey" program)  
 great G, R, A1, Y, T  
 green G, R, E1, Y, N  
 greet G, R, E1, Y, T  
 grey G, R, A1, AY, Y  
 grind G, R, AH1, EH3, Y, N, D  
 grocery G, R, O1, U1, S, ER, Y  
 ground G, R, AH1, UH3, W, N, D  
 group G, R, U1, U1, P  
 grow G, R, O1, U1  
 guard G, AH1, R, D  
 guarantee G, EH1, R, I3, N, T, E1, Y  
 guess G, EH1, EH3, S  
 H A1, AY, Y, T, CH  
 had H, AE1, EH3, D  
 half H, AE1, EH3, F  
 halt H, AW, L, T  
 hammer H, AE1, EH3, M, ER  
 hand H, AE1, EH3, N, D  
 handle H, AE1, EH3, N, D, UH3, L  
 hang H, AE1, I3, NG  
 happy H, AE1, EH3, P, Y  
 hard H, AH1, R, D  
 has H, AE1, EH3, Z  
 have H, AE1, EH3, V  
 he H, E1, Y  
 head H, EH1, EH3, D  
 hear H, AY, I3, R  
 heart H, AH1, UH3, R, T  
 heat H, E1, AY, T  
 heavy H, EH1, V, Y  
 height H, UH3, AH2, Y, T  
 held H, EH1, UH3, L, D  
 hello H, EH1, UH3, L, UH3, O1, U1  
 help H, EH1, EH3, L, P  
 henry H, EH1, EH3, N, R, Y

her H, ER  
 here (use "hear" program)  
 hertz H, R, R, T, S  
 hex H, EH1, EH3, K, PAO, S  
 high H, AH1, EH3, Y  
 his H, I1, I3, Z  
 hold H, O2, O2, L, L, D  
 hole H, O1, U1, L  
 home H, O1, U1, M  
 hook H, OO1, OO1, K  
 host H, O1, U1, S, T  
 hot H, AH1, UH3, T  
 hotel H, O1, U1, T, EH2, EH2, L  
 hour AH1, UH3, W, ER  
 house H, UH3, AH2, U1, S  
 how H, AH1, O2, U1  
 human H, Y1, IU, U1, U1, M, EH2, N  
 hundred H, UH1, UH2, N, D, R, I3, D  
 hungry H, UH1, UH2, NG, G, R, Y  
 I AH1, EH3, I3, Y  
 idle AH1, Y, D, UH3, L  
 idol (use "idle" program)  
 if I1, I3, F  
 immediate I1, I3, M, E1, D, Y, EH3, T  
 important I1, I3, M, P, O2, O2, R, T, EH3, N, T  
 improper I1, I3, M, P, R, AH1, UH3, P, ER  
 improve I1, I3, M, P, R, IU, U1, U1, V  
 in I1, I3, N  
 inch I1, I3, N, T, CH  
 include I1, I3, N, K, L, IU, U1, U1, D  
 income I1, I3, N, K, UH1, UH3, M  
 indep I1, N, D, E1, P, EH2, EH3, N, D, E  
 endent EH3, N, T  
 index I1, I3, N, D, EH1, EH3, K, PAO, S  
 india I2, I3, N, D, Y, UH2  
 indicate I1, N, D, I3, K, A1, Y, T  
 industrial I1, I3, N, D, UH1, UH2, S, T, R, AY, UH3, L  
 inform I1, I3, N, F, O2, O2, R, M  
 initial I1, I3, N, I1, SH, UH3, L  
 inn (use "in" program)  
 input I1, I3, N, P, OO1, OO1, T  
 inquire I1, I3, N, K, W, AH1, EH3, AY, R  
 insert I1, N, S, R, R, T  
 inspect I1, I3, N, S, P, EH1, EH3, K, T  
 install I1, I3, N, S, T, AW, L  
 instead I1, I3, N, S, T, EH1, EH3, D  
 instruct I1, I3, N, S, T, R, UH1, UH2, K, T  
 instrument I1, I3, N, S, T, R, UH1, M, EH1, EH3, N, T  
 insufficient I1, N, S, UH2, F, I1, SH, EH3, N, T  
 insurance I1, I3, N, SH, ER, R, EH3, N, T, S  
 interest I1, N, T, R, EH1, S, T  
 interface I1, I3, N, T, ER, F, A1, AY, Y, S  
 interpret I1, I3, N, T, ER, P, R, EH3, T  
 interupt I1, N, T, ER, UH3, UH1, P, T  
 intrude I1, I3, N, T, R, IU, U1, U1, D  
 invalid I1, I3, N, V, AE1, AW2, L, I1, D

## INVENT - METAL

invent I1, I3, N, V, EH1, EH3, N, T  
 inventory I1, N, V, EH1, N, T, O1, R, Y  
 invest I1, I3, N, V, EH1, EH3, S, T  
 invoice I1, I3, N, V, O1, UH3, I3, AY, S  
 irregular I1, R, EH1, G, Y1, UH3, L, ER  
 is I1, I3, Z  
 it I1, I3, T  
 item AH2, UH3, Y, D, UH3, M  
 J D, J, EH3, A1, AY, Y  
 jack D, J, AE1, EH3, K  
 january D, J, AE1, EH3, N, Y1, UI, EH3, EH3, ER, Y  
 job D, J, AH1, UH3, B  
 join D, J, O1, UH3, I3, AY, N  
 jolt D, J, O2, O2, L, T  
 joy D, J, O1, UH3, I3, AY  
 judge D, J, UH1, UH2, D, J  
 juliet D, J, IU, U1, L, Y, EH2, EH3, T  
 july D, J, UH1, L, AH1, EH3, Y  
 jump D, J, UH1, UH2, M, P  
 june D, J, IU, U1, U1, N  
 K K, EH3, A1, AY, Y  
 keep K, E1, Y, P  
 kev K, E1, Y  
 keyboard K, AY, Y, B, O1, O2, R, D  
 kill K, I1, I3, L  
 kilo K, E1, AY, L, UH3, O2, U1  
 knew (use "new" program)  
 knot (use "not" program)  
 know (use "no" program)  
 knowledge N, AH1, UH3, L, I3, D, J  
 L EH1, EH3, UH3, L  
 lab L, AE1, EH3, B  
 labor L, A1, Y, B, ER  
 language L, AE1, EH3, NG, G, W, I1, D, J  
 lapse L, AE1, EH3, P, S  
 large L, AH1, R, D, J  
 last L, AE1, EH3, S, T  
 late L, A1, AY, Y, T  
 law L, AW  
 lead L, E1, Y, D  
 led L, EH1, EH3, D  
 left L, EH1, EH3, F, T  
 leg L, EH1, EH3, G  
 legal L, E1, G, UH3, L  
 lend L, EH1, EH3, N, D  
 length L, EH1, EH3, NG, TH  
 less L, EH1, EH3, S  
 let L, EH1, EH3, T  
 letter L, EH1, EH3, T, ER  
 level L, EH1, EH3, V, UH3, L  
 life L, UH3, AH2, Y, F  
 light L, UH3, AH2, Y, T  
 like L, UH3, AH2, Y, K  
 lima L, AY, Y, M, UH1  
 limit L, I1, M, I1, T  
 line L, AH1, EH3, Y, N

linear L, I2, I3, N, AY, Y, ER  
 link L, I1, I3, NG, K  
 lip L, I1, I3, P  
 liquid L, I1, K, W, I1, D  
 list L, I1, I3, S, T  
 listen L, I1, I3, S, I2, N  
 little L, I1, I3, T, UH3, L  
 load L, UH3, O1, U1, D  
 loan L, UH3, O1, U1, N  
 local L, O2, O2, K, UH3, L  
 lock L, AH1, UH3, K  
 log L, AW, G  
 long L, AW, NG  
 look L, OO1, OO1, K  
 loss L, AW, S  
 lost L, AW, S, T  
 lot L, AH1, UH3, T  
 low L, O1, U1  
 M EH1, EH2, M  
 machine M, UH2, SH, E1, Y, N  
 mail (use "male" program)  
 maintenance M, A1, Y, N, T, EH2, N, EH3, N, DT, S  
 make M, A1, AY, Y, K  
 male M, A2, A2, AY, UH3, L  
 man M, AE1, EH3, N  
 manage M, AE1, EH3, N, I1, D, J  
 manual M, AE1, EH3, N, Y1, U1, UH3, L  
 manufacture M, AE1, EH3, N, Y1, U1, F, AE1, EH3, K, T, CH, ER  
 many M, EH2, EH2, N, Y  
 map M, AE1, EH3, P  
 march M, AH1, R, T, CH  
 margin M, AH1, UH3, R, D, J, I2, N  
 mark M, AH1, R, K  
 market M, AH1, R, K, EH3, T  
 match M, AE1, EH3, T, CH  
 mature M, UH1, T, CH, IU, ER  
 maximum M, AE1, EH3, K, PAO, S, EH3, M, UH2, M  
 may M, A1, I3, Y  
 me M, E1, Y  
 measure M, EH3, EH1, ZH, ER  
 meat M, E1, AY, T  
 mechanical M, UH1, K, AE1, EH3, N, I3, K, UH3, L  
 media M, E1, AY, D, Y, UH1  
 medicine M, EH2, EH3, D, I3, S, I1, N  
 medium M, E1, D, AY, UH1, M  
 meet (use "meat" program)  
 mega M, EH1, EH3, G, UH2, UH3  
 member M, EH1, EH3, M, B, ER  
 memory M, EH1, EH3, M, ER, Y  
 men M, EH1, EH3, N  
 merchandise M, ER, T, CH, EH3, N, D, AH1, EH3, Y, Z  
 merge M, ER, R, D, J  
 message M, EH1, EH3, S, I2, D, J  
 metal M, EH1, EH3, T, UH3, L